

Primer Optimization for SNP Based PCR And Quantitative Real Time PCR Assays

Talha Saleem¹, Shafiq Ahmad Chaudhary², Iqra Shaukat¹

1: Department of Medical Laboratory Technology, Superior University, Lahore

2: PureLab Ministry of Presidential Affairs, Sheikh Khalifa Hospital Fujairah, United Arab Emirates

ABSTRACT

Primer designing is critical for efficient polymerase chain reaction (PCR) and real time PCR, especially for quantification of real time PCR assays and single nucleotide polymorphism (SNP) for genotype analysis. Careful selection and optimization of primers is necessary for specific, reliable and efficient results in these methodologies. While detecting SNP, it is important for primers to amplify specifically the target region with minimal risk of non-specific amplification or primer dimer formation. In real-time PCR or quantitative PCR (qPCR), primer designing is more complex as primers must be compatible with both the target sequence as well as fluorescent reporter system used to monitor the amplification in real-time. Therefore, knowledge and understanding of primer designing and principles of optimization are necessary for researchers and analysts who are dependent on PCR-based methods for required results. This review provides a comprehensive overview of the key considerations to design primers in SNP-based PCR and real-time PCR assays, covering the important aspects such as primer length, melting temperature, GC content, and specificity. It also elaborates the use of specialized software tools for primer designing and the importance of experimental validation to ensure optimal assay performance.

INTRODUCTION

Considering a Microsoft word document of 30,000 words titled "Manuscript of life" and you have given a task to find a word "DNA" in a specific context within the document; you may end up with having more than 5000 meaningless results. The case with the deoxyribonucleic acid (DNA), present in our cells, is somewhat same. It is a string of As, Ts, Gs and Cs. Complex human DNA is about 3.2 billion base pairs long, searching a sequence "ATTGCAC" might make you land up on thousands of results. This is the rationale behind Invention of Polymerase Chain Reaction (PCR) by Kary B. Mullis. "*DNA before PCR was long and stringy, not really molecular at all,*" said Kary Mullis [1]. PCR is a chain reaction that amplifies the region of interest using three main steps: denaturation, primer annealing and extension.

Frame of reference to the gene of interest is provided by the primers. Primer is a short stretch of nucleotides that provides a starting point for the synthesis of DNA. The 3' end of the primer acts as a hook for DNA polymerase where it hangs the successive bases complementary to the template strand [2].

DNA polymerase cannot initiate replication by itself as it needs a free 3'-OH group to add nucleotides. DNA polymerase recognizes the primer template junction and begins to add the nucleotides to the exposed 3'-OH terminal of primer. Thus, primer is an essential component of both *in vivo* and *in vitro* nucleic acid amplification process. *In vitro* DNA amplification is performed for many diagnostic and research purposes like viral quantification and detection, gene expression analysis, cloning and Mutation detection. For all these amplification techniques, a primer is needed [3].

Qualities of a Good Primer

Specificity: A primer must be specific to its target sequence to carry its amplification effectively. Poor specificity of primer can result in undesirable PCR products. Specificity of a primer can be determined

Corresponding Author: Talha Saleem

Email: talha.saleem@superior.edu.pk

Received: 31.05.2025

Revised: 24.09.2025

Accepted: 02.10.2025

Published: 19.10.2025

from Primer BLAST software [4]. For non-specific dyes such as SYBR Green, melt curve analysis is used to achieve the specificity of primers [5].

Primer Length: Specificity of a primer is associated with its length. Generally, a good primer pair has optimal length of about 18-24 base pairs (bp). Primers within this range have substantial specificity to bind its target sequence and adequate annealing capacity. *In vivo*, Primers have relatively shorter length while primers used *in vitro* are longer to accomplish the specificity [6].

GC Content and T_m : Primers should have (Guanine Cytosine) GC content of about 40 to 60%. Melting temperature (T_m) of a primer is related to its GC content. T_m is the temperature at which half of the double stranded DNA (dsDNA) is denatured into single stranded DNA (ssDNA). Primers with about 50% of GC content have 55-62°C T_m which is considered reasonable for annealing process. A primer pair (forward and reverse) should have minimum difference in their annealing temperatures. Low T_m of a primer can jeopardize its specificity but at high T_m there are chances of mispriming. So, the GC content and T_m are very critical for proper primer functioning and specificity [7].

GC Clamp: Presence of Guanine (G) or Cytosine (C) bases at 3' end of primer is essential for specific binding of primer to target sequence because G and C bases have stronger hydrogen bonding as compared to A and T bases. The presence of one or two G or C bases among last 5 bases at 3'end provides specificity of primer because of the stronger bond but more than three GC bases at 3' end can make the annealing process difficult, therefore the quantity of GC bases should not exceed 3 in last 5 bases at 3' end [6].

Secondary Structures: Intramolecular and intermolecular forces among primer bases can produce secondary structures which can hinder substantial and efficient yield by affecting annealing process. Three types of secondary structures can be formed among primers given as:

Hairpin: A hairpin loop is formed within a primer because of intramolecular interaction within primer. This happens when bases of a single stranded primer form bonds [7].

Self-Dimer: Intermolecular forces among two (same sense) primers result in self-dimer formation. This happens mostly when excess primers are used in amplification process. Rather annealing to the template, they hybridize with each other and form primer dimer that reduce the yield of reaction [6].

Cross-Dimer: Intermolecular interaction between sense and antisense (forward and reverse) primer result in cross dimer formation [6].

Repeats: A repeat is repeated sequence of two different nucleotides, and it must be avoided as it can lead to mispriming. For example: ACACACACACAC. Maximum number of repeats allowed in a primer sequence are four [6].

Runs: A run is repetition of single nucleotide within primer sequence and it should not be encouraged [6].

Primer Designing Steps and Online Designing Tools

DNA primers are designed based on the sequence of interest, needed to be copied and amplified. A variety of DNA sequences need to be amplified in order to study polymorphism, mutations, methylation and gene sequence. The process of primer designing can be divided into three steps: sequence retrieval, sequence annotation and primer validation. A plethora of programs are available both freely and commercially to design primers. Several software and programs are increasing day by day. Usually, failure to achieve optimal PCR results is due to the improperly designed primers and demand for the software that determine all the parameters effectively. Table 1 describes commonly used online available tools and software along their websites for primer designing [8].

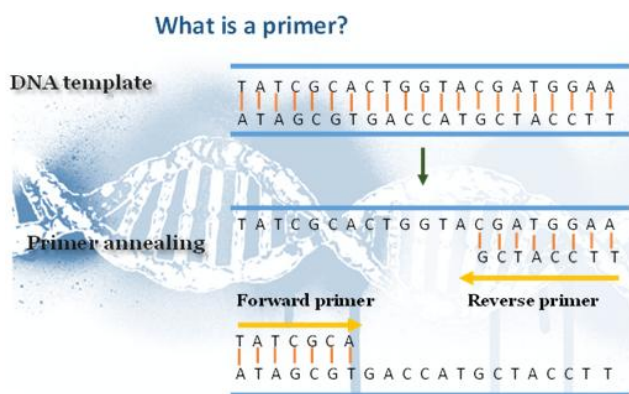


Figure 1: Annealing of hypothetical primers to the template strand.

Table 1: List of online tools for Primer Design [9]

Name of Software	URL
Primer3	https://bioinfo.ut.ee/primer3-0.4.0/
Primer3plus	http://primer3plus.com/
NCBI Primer BLAST	https://www.ncbi.nlm.nih.gov/tools/primer-blast/
Primer3web	https://bioinfo.ut.ee/primer3/
Oligocalc	http://oligocalc.eu/
Multiple Primer Analyzer	https://www.thermofisher.com/pk/en/home/brands/thermo-scientific/molecular-biology/molecular-biology-learning-center/molecular-biology-resource-library/thermo-scientific-web-tools/multiple-primer-analyzer.html
Java web Tools	http://primerdigital.com/tools/
Integrated DNA Technologies (IDT)	https://sg.idtdna.com/page/products/qpcr-and-pcr
GETPrime	http://updepla1srv1.epfl.ch/getprime/
PrimerBank	https://pga.mgh.harvard.edu/primerbank/

Primer Designing Procedure for SNP detection

To start with primer designing, the 1st requirement is the sequence of interest. Each gene or sequence of DNA is provided with an accession number in the very same manner as a person who holds a National Identity Number. National Centre of Biotechnology Information (NCBI) calls this accession number "Refseq" while for single nucleotide polymorphism it is termed as "refSNP" or rs number. University of California, Santa Cruz (UCSC) has hosted an online genome browser that can be used to retrieve sequences using reference numbers. This software provides the users with a wide variety of analysis tools including BLAST-like alignment tool (BLAT), variant annotation integrator and In-silico PCR. Ensembl is also a well-known genome browser used by researchers, molecular biologists and geneticists to retrieve genomic information. Ensembl is an outstanding software that provides flanking sequence against the SNP of interest along with its population genetics. One can also go through the literature and citations regarding the SNP under study using the citation feature of Ensembl. It is always facile to copy the retrieved sequence of interest and paste it on a separate word file before proceeding to the next step [10]. For example, genomic properties like allelic changes, genomic location of SNP rs1799983 is retrieved via Ensembl and shown in Figure 2a. To obtain SNP nucleotide sequence along with flanking regions, simply click on "Flanking sequence" option as shown in Figure 2a. This will provide nucleotide sequence of SNP along with upstream and downstream flanking areas sequence as shown in Figure 2b.

Sequence Annotation

At this point, the sequence seems meaningless merely a string of four letters. Sequence annotation is a process of giving meaning and identity to the bases present in the sequence by using the BLAT tool of Ensembl or UCSC genome browser. This tool works on the principle on which the world works, gives input and gets output. Yes, enter the sequence of interest in the respective region and submit it. The result would be more than one sequence but only one result will be 100% homology. Select the browser option for that result, and you are good to go with annotation by clicking get DNA option. Extended case/color option can be utilized to bold, italicize or to color the common SNPs, repeats, OMIM Alleles and haplotypes. The result will show the sequence with each letter representing itself and yelling I'm a repeat or I'm a common SNP [11, 12]. In the case of SNP of interest, one wishes to follow up PCR with restriction digestion of the product. NEBcutter is a software that is solely available to look up for type II and type III restriction enzymes that can cut the sequence of interest. After selecting the suitable enzyme, one can proceed with primer designing [13]. Figure 3 shows BLAT results for the sequence presented in Figure 2b. Among BLAT results, sequence with highest number of nucleotides matches corresponds to query sequence (shown in Figure 2b).

Human (GRCh38.p14) ▾

Location: 7:150,998,523-150,999,523 Variant: rs179983

rs179983 SNP

Most severe consequence | [missense variant](#) | [See all predicted consequences](#)

Alleles | [T/A/G](#) | Ancestral: G | Highest population MAF: 0.40

Change tolerance | [CADD: A:7.976, G:7.833](#)

Location | [Chromosome 7:150999023](#) (forward strand) | VCF: 7 150999023 rs179983 T A,G

Co-located variants | [HGMD-PUBLIC CM981388](#) ; [COSMIC COSV52494140](#)

Evidence status

Clinical significance

HGVS names | This variant has 22 HGVS names - [Show](#)

Synonyms | This variant has 14 synonyms - [Show](#)

Genotyping chips | This variant has assays on 4 chips - [Show](#)

Original source | Variants (including SNPs and indels) imported from dbSNP (release 156) | [View in dbSNP](#)

About this variant | This variant has predicted consequences for [5 transcripts](#), has [2504 sample genotypes](#), is associated with [12 phenotypes](#) and is mentioned in [789 citations](#).

Explore this variant

- Genomic context
- Genes and regulation (10)
- Flanking sequence (ATCATT CCGSGTG TCATGCT)
- Population genetics (71)
- Phenotype data (12)
- Sample genotypes (2504)
- Linkage disequilibrium
- Phylogenetic context
- Citations (789)
- 3D Protein model

Figure 2a: Properties of SNP re1799983 via ensembl.org

```
>7 dna:chromosome chromosome:GRCh38:7:150998623:150999423:1
CTACCGGCAGCAGGATGGCTCTGTGCGGGGGACCCAGCCAACGTGGAGATCACCGAGGT
GGGCACCGAGGGCCACCCATGAGGGTGTCCCCAAGGTGGAGAATGAGGAAACAGTGGGA
GAAGGCTCGGGGGATCCAGGCAGGAAGAGGGGAGCCTCGGTGAGATAAAGGATGAAAAAC
ACCAAAGGAGGGGTGCCTGGGTGGTCACGGAGACCCAGCCAATGAGGGACCCTGGAGATG
AAGGCAGGAGACAGTGGATGGAGGGGTCCCTGAGGAGGGCATGAGGCTCAGCCCCAGAAC
CCCCCTGCGCCCACTCCCCACAGCTCTGCATTACGCACGGCTGGACCCAGGAAACGGTC
GCTTCGACGTGCTGCCCTGCTGCTGCAGGCCCCAGATGATCCCCCAGAACTCTTCCTTC
TGCCCCCGAGCTGGTCCTTGAGGTGCCCTGGAGCACCCACGTGAGCACCAAAGGGAT
TGACTGGGTGGGATGGAGGGGGCCATCCCTGAGCCTCTCAAGAAGGGCCTGCAAGGGGGT
GCTGATCCACACCCCAACACCCCAAGGCTGGAGTGGTTTGCAGCCCTGGGCCTGCGCTG
GTACGCCCTCCCGCAGTGTCCAACATGCTGCTGGAAATTGGGGCCTGGAGTTCCTCCG
AGCCCCCTTCACTGGCTGGTACATGAGCACTGAGATCGGCACGAGGAACCTGTGTGACCC
TCACCGCTACAACATCCTGGAGGTGAGGTGCGGGATGGGGCTCGGGCACCGAATGCACCT
GTCCAAGGCAGGAGTCTGGCT
```

Figure 2b: Sequence retrieved for analysis of SNP via ensembl.org

Genomic Location	Overlapping Gene(s)	Orientation	Query start	Query end	Length	Score	E-val	%ID
7-150998623-150999423 [Sequence]	NOS3	Forward	1	801	801 [Sequence]	1587.0	0.0e+00	99.88 [Alignment]
17-27778880-27778985 [Sequence]	NOS2	Reverse	640	744	106 [Sequence]	126.0	2.7e-29	80.19 [Alignment]
12-117272431-117272510 [Sequence]	NOS1	Reverse	617	696	80 [Sequence]	112.0	7.0e-25	85.00 [Alignment]
17-27778991-27779025 [Sequence]	NOS2	Reverse	599	633	35 [Sequence]	56.0	3.8e-08	91.43 [Alignment]
21-45981870-45981892 [Sequence]	COL6A1	Forward	370	392	23 [Sequence]	46.0	4.1e-05	100.00 [Alignment]

HSP distribution on genome

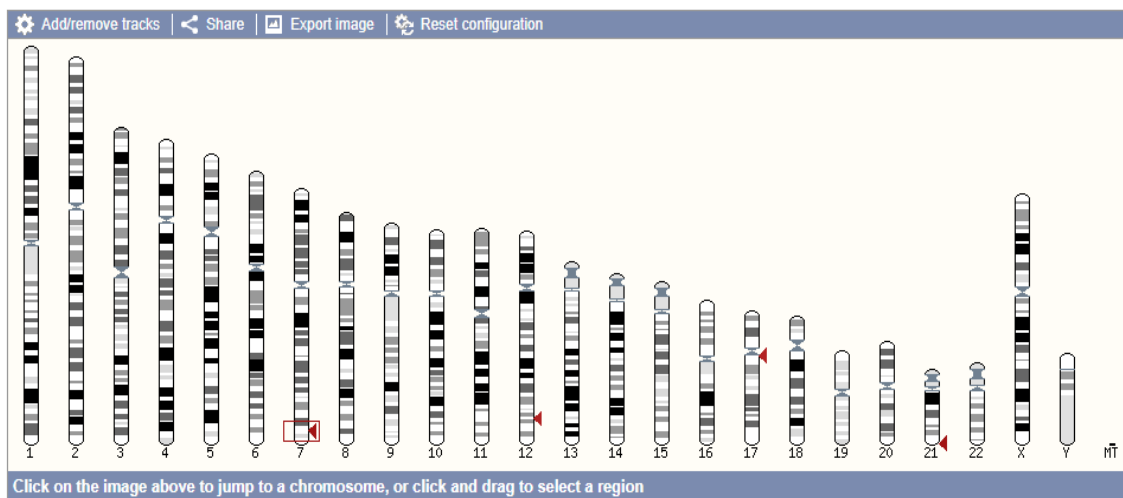


Figure 3: BLAT Alignment Results Showing High Nucleotide Identity of Query Sequence with Human Genome at rs1799983 Locus

Primer Designing and Validation

The sequence can now be used to design primers. Each base of the sequence now has an identity. Select the region of interest to be amplified and leave 20-30 bases on both sides of the region of interest where primers can anneal. This region is enclosed using square brackets. Different online tools are available for primer designing (Table 1). One has to copy target sequence retrieved from any database and paste this sequence into the tool. Primer3Plus is brilliant software that provides primers on one click of the computer within the region specified by user [14]. Primer3Plus generates primer pairs along with detailed properties such as melting temperature, GC content, and potential secondary structures, ensuring optimal primer selection for downstream applications (Figure 4b). Users can specify desired primer qualities such as T_m , length, GC content, and target regions. This flexibility enables the design of primers tailored to specific experimental needs ensuring optimal performance in PCR applications (Figure 4a).

Based on experience, a sort of criteria has been set for ideal primers. Primers should be of length between 18-24 nucleotides, and their GC content should be slightly more than 50%. The melting temperature for both the primers should ideally have T_m difference of

no more than 2°C [15]. To check a few of these parameters for designed primers, there is an eminent software named OligoCalc. Warren A. Kibbe, the mastermind behind oligoCalc, states "*OligoCalc has a familiar 'calculator' look and feel, making it readily understandable and usable.*" This software enables the validation of designed primers. Primers encounter various salts in the PCR tube that might affect the T_m of the primers. OligoCalc is the vital player here and provides salt adjusted reliable T_m for the primers (Figure 5a). This software also provides information about whether the selected primers have any 3' self-complementarity or do they form any secondary structures. If the software says none for all the complementarity parameters, then the primers are successfully validated [16, 17]. Users still get confused about how the primers will perform during PCR. Keeping in view of this problem, UCSC genome browser has introduced the In-silico PCR operation which predicts what kind of product is going to be formed during the reaction (Figure 5b). The successfully designed primers can be ordered online from commercial companies. Cost of primer depends on the number of nucleotides in the design. Soon the cute little white or blue tops containing primers might be sitting in the Biological Safety Cabinet ready to be diluted and used in a Polymerase Chain Reaction [18].

Primer3Plus

pick primers from a DNA sequence

More... Source Code
Help About

Load server settings: Default *Select primer pairs to detect the given template sequence. Optionally targets and included/excluded regions can be specified.*

Task: generic

Main General Settings **Advanced Settings** Internal Oligo Penalties Advanced Seq.

Product Size Ranges: 501-600 601-700 401-500 701-850 851-1000 1001-1500 1501-3000 3001-5000 401-500 301-401

Primer Size: Min: 18 Opt: 20 Max: 27
 Primer Tm: Min: 57.0 Opt: 60.0 Max: 63.0 Max Tm Difference: 100.0
 Primer Bound%: Min: -10.0 Opt: 97.0 Max: 110.0 Annealing Temp: 52.0
 Primer GC%: Min: 20.0 Opt: 50.0 Max: 80.0

Concentration of monovalent cations: 50.0 ANNEALING Oligo Concentration: 50.0 *Not the concentration of oligos in the reaction mix!*
 Concentration of divalent cations: 1.5 Concentration of dNTPs: 0.6
 DMSO Concentration: 0.0 Formamide Concentration: 0.0
 DMSO Factor: 0.6

Mispriming/Repeat Library: NONE

Load and Save
 To upload or save a settings file from your local computer, choose here:
 Load only Settings from file: No file chosen

Figure 4a: Primer3Plus Interface Displaying General Settings for Primer Design

Pair 1:

Left Primer 1:
 Sequence:
 Start: 241 Length: 20 bp Tm: 60.3 °C GC: 55.0 % ANY: 3.0 SELF: 0.0

Right Primer 1:
 Sequence:
 Start: 634 Length: 20 bp Tm: 61.5 °C GC: 55.0 % ANY: 6.0 SELF: 3.0

Product Size: 394 bp Pair Any: 5.0 Pair End: 1.0

1	CTACCGGCAG	CAGGATGGCT	CTGTGCGGGG	GGACCCAGCC	AACGTGGAGA
51	TCACCGAGGT	GGGCACCGAG	GGCCACCCAT	GAGGGTGTCC	CCAAGGTGGA
101	GAATGAGGAA	ACCAGTGGGA	GAAGGCTCGG	GGGATCCAGG	CAGGAAGAGG
151	GGAGCCTCGG	TGAGATAAAG	GATGAAAAAC	ACCAAAGGAG	GGGTGCCTGG
201	GTGGTCACGG	AGACCCAGCC	AATGAGGGAC	CCTGGAGATG	AAGGCAGGAG
251	ACAGTGGATG	GAGGGGTCCC	TGAGGAGGGC	ATGAGGCTCA	GCCCCAGAAC
301	CCCCTCTGGC	CCACTCCCCA	CAGCTCTGCA	TTCAGCACGG	CTGGACCCCA
351	GGAAACGGTC	GCTTCGACGT	GCTGCCCTTG	CTGCTGCAGG	CCCCAGATGA
401	DTCCCCAGAA	CTCTTCCTTC	TGCCCCCGA	GCTGGTCCTT	GAGGTGCCCC
451	TGGAGCACCC	CACGTGAGCA	CCAAAGGGAT	TGACTGGGTG	GGATGGAGGG
501	GGCCATCCCT	GAGCCTCTCA	AGAAGGGCCT	GCAAGGGGGT	GCTGATCCCA
551	CACCCCAACA	CCCCCAGGCT	GGAAGTGGTTT	GCAGCCCTGG	GCCTGCCTG
601	GTACGCCCTC	CCGGCAGTGT	CCAACATGCT	GCTGAAAT	GGGGCCCTGG
651	AGTTCCCGC	AGCCCCCTTC	AGTGGCTGGT	ACATGAGCAC	TGAGATCGGC
701	ACGAGGAACC	TGTGTGACCC	TCACCGCTAC	AACATCTTGG	AGGTGAGGTG
751	CGGGATGGGG	CTCGGGCACC	GAATGCACCT	GTCCAAGGCA	GGAGTCTGGC

Figure 4b: Primer3Plus Output Displaying Primer Pair Binding Sites on the Target Sequence

Oligonucleotide Properties Calculator

Enter Oligonucleotide Sequence Below
OD calculations are for single-stranded DNA or RNA

[Nucleotide base codes](#)

Reverse Complement Strand(5' to 3') is:

5' modification (if any) 3' modification (if any) Select molecule

nM Primer Measured Absorbance at 260 nanometers

mM Salt (Na⁺)

Physical Constants **Melting Temperature (T_M) Calculations**

Length: Molecular Weight: GC content: %

1 ml of a sol'n with an Absorbance of at 260 nm is microMolar and contains micrograms.

Thermodynamic Constants Conditions: 1 M NaCl at 25°C at pH 7.

RlnK cal/(°K*³mol) deltaH Kcal/mol

deltaG Kcal/mol deltaS cal/(°K*³mol)

Deprecated Hairpin/self dimerization calculations

(Minimum base pairs required for single primer self-dimerization)

(Minimum base pairs required for a hairpin)

Figure 5a: OligoCalc interface displaying various physical and chemical properties of primers

Genomes Genome Browser Tools Mirrors Downloads My Data Projects Help About Us

UCSC In-Silico PCR

>[chr7:152172008+152172401](#) 394bp AAGGCAGGAGACAGTGGATG CAGCAGCATGTTGGACACTG
AAGGCAGGAGACAGTGGATGgaggggctcctgaggggcatgaggctca
gccccaggacccccctctggcccactccccacagctctgcattcagcacgg
ctggacccccaggaacgctccttcgacgtgctgcccctgctgctgcagg
ccccagatgagccccagaactcttcttctgcccccgagctggctctt
gaggtccccctggagcaccacgtgagcaccaaaggattgactgggtg
ggatggagggggccatccctgagccttcaagaaggcctgcaaggggggt
gctgatccccacccccacccccaggctggagtgtttgagccctgg
gcctgcgctgtacgccccccgCAGTGTCCAACATGCTGCTG

Primer Melting Temperatures

Forward: 60.3 C aaggcaggagacagtggatg
Reverse: 61.5 C cagcagcatgttgacactg

The temperature calculations are done assuming 50 mM salt and 50 nM annealing oligo concentration. The code to calculate the melting temp comes from [Primer3](#), the formula by Rychlik W, Spencer WJ and Rhoads RE NAR 1990, which can be activated in Primer3 with PRIMER_TM_FORMULA=0.

Figure 5b: In Silico Analysis Showing Predicted Primer Binding Site

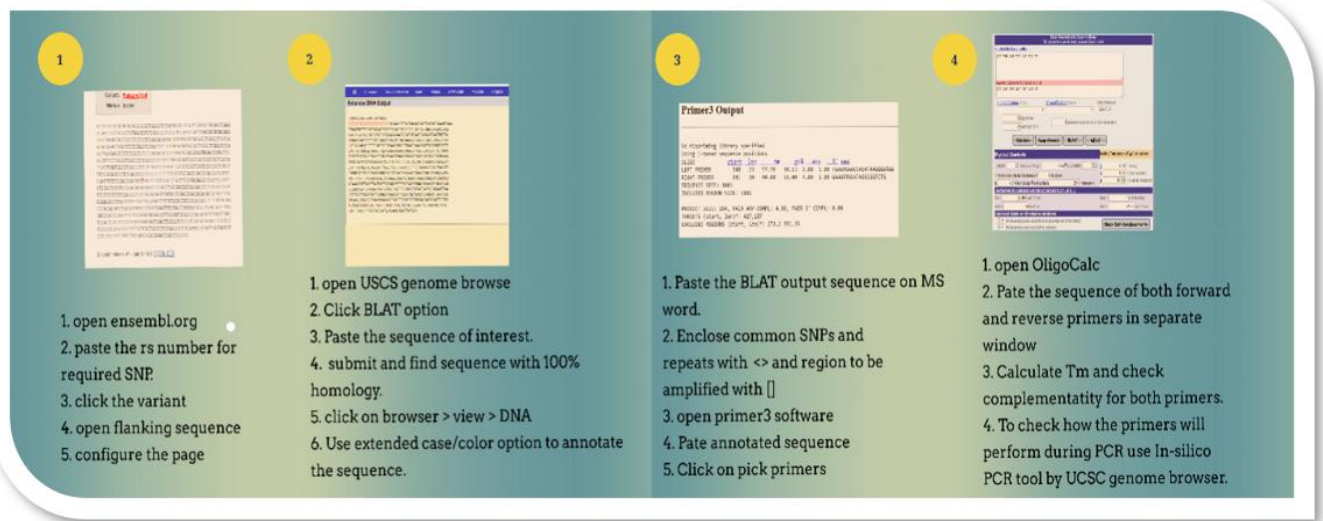


Figure 6: Instructions that are to be followed while using ENSEMBL, UCSC genome browser, Primer3 and OligoCalc respectively.

Primer Design for Quantitative Real Time PCR

Quantitative PCR (qPCR) is a technique used in clinical or biological fields for quantification of various nucleic acid (DNA or RNA) sequences. qPCR relies on accurate and precise primer and probe design to provide efficiency and specificity. Target sequence is quantified using either sequence specific probes coupled to fluorescent dyes (TaqMan[®] Probe) or by using nonspecific DNA binding dyes (SYBR Green). In most qPCR protocols either SYBR Green dye or TaqMan[®] Probe is used [19, 20]. For effective and ideal qPCR designed primers, it must avoid secondary structure and primer dimer formation. While using fluorescent probes like TaqMan[®] it is necessary that designed probes must be target specific so it could hybridize on target region and generate fluorescent signal during assay [21]. There are various software and programs available online that assist in designing primer/probe combination. Through these programs one can also verify specificity of primer/probe pair and determination of possible cross-reactivity, especially in multiplex qPCR where various primers/probe pairs for different target regions are combined and amplified altogether [22].

An effective and proper designing of primer and probe for qPCR involves multiple steps in sequential order that start from choosing target sequence to be amplified. To amplify microbial genome detection, conserved regions are preferred and for human or other species/strain detection some unique region is selected for specificity [23]. This target sequence is selected from various online databases like NCBI and Ensembl where genome sequence of these species is available in different formats (FASTA and GenBank). After target sequence is finalized, selected primer and probe pairs are optimized and validated using online

tools, applications and experimental techniques (gradient PCR, melt curve analysis). This strategic choice ensures assay specificity, whether targeting monophyletic microbial groups or functional genes encoding enzymes [24, 25]. Sequential flowchart of primer designing and validation for quantitative real time PCR is described in Figure 7.

After identification of target sequence, primers and probes are designed either using software tools or by manual alignment. In both cases the designed primer and probes must meet certain criteria like length of amplicon, GC content of primer, melting temperature (T_m) and secondary structure formation [26]. All the properties of primer/probe pair are summarized in Table 2. For ideal primers, the length of target region or amplicon should be less than 150 base pairs. Although it is recommended that length should be less than 80 bases pairs, it has been experimentally observed that amplicons having length up to 400 base pairs can amplify efficiently. Efficiency of qPCR is inversely proportional to amplicon length i.e., shorter products amplify more efficiently as compared to longer products and are less prone to secondary structure formation. This is because of the fact that shorter products denature more easily and effectively at (92-95 °C) during denaturation thereby allowing primers to anneal more effectively [27, 28]. It is also important that GC rich regions should be avoided as they can cause difficulty in amplification and efficiency of qPCR [29]. Melting temperature (T_m) of primers and probes should be between 55–60°C and there should be no more difference of 1°C between forward and reverse primer. Moreover, T_m of probe should be 8–10°C higher than primers. Optimal length of both primers and probe is between 15-30 nucleotides and recommended GC content should be 30–80% to achieve a balance between probe hybridization and

denaturation [30]. To increase annealing, designed primers should have G or C nucleotides at 3' and for probes presence of G/C nucleotides should be excluded at 5' end as it can cause continuous quenching that leads to reduced fluorescence [31]. Additionally, it has been observed that probes that contain relatively more C nucleotides than G because it increases change in fluorescence signal (ΔR_n) due to which weak positive signals can be distinguished easily from background noise [32]. It has also been observed that Primers and probes should avoid self-complementarity, especially near the 3' end, to prevent secondary structures and primer-dimers that interfere with qPCR. Degenerate nucleotides are generally avoided to ensure consistent amplification, though limited degeneracy may be needed for variable target regions [33].

The alignment of available public database sequences to conserved gene regions to design primer/probe sets from invariant regions is a time-consuming activity, which has been widely improved by automated bioinformatics tools. Although hand-tuned designs seem to work, something with an architecture, which makes them less specific, less efficient, less reproducible. Commercial and online tools (e.g., PrimerQuest™, RealTimeDesign™, Primer3) automate parameter checks—GC content, T_m , 3' clamp, secondary structures—and prioritize linguistic complexity (nucleotide arrangement) to optimize specificity and sensitivity [22, 36]. The use of such tools leads to validated primers/probes, ensuring reproducibility and limiting off-target binding, which is particularly important in cases of qPCR assays where good accuracy is necessary [8, 25].

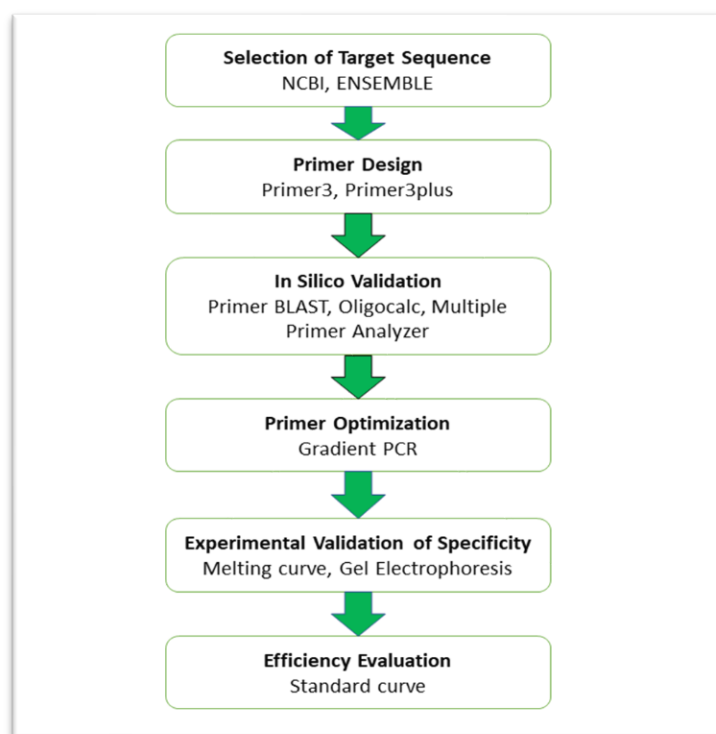


Figure 7: Flowchart describing steps for primer designing and validation for qRT-PCR

Table 2: Properties for optimal primers for qRT-PCR [34, 35]

Properties	Primer	Probe
GC Content	40-60%	40-80%
T_m	55-62 °C, T_m of Forward and Reverse primer should not differ > 3	68-70 Above T_m of Primers
Runs of identical nucleotides	Maximum 3	Maximum 3
3' end rule (3' instability)	Maximum three G or C bases at 3' end	---
Degeneracy of bases	Avoid	Avoid
Hairpin	Avoid	Avoid
Exclusion of G at 5' end	Avoid G at 5' end	---
Self-Dimer, Cross-Dimer	Avoid	Avoid

Table 3: Bioinformatic tools for optimizing and designing qPCR primers and probes

Software/Tool Name	URL and Function	
ABI PRISM Primer Express	URL	http://www.lifetechnologies.com/order/catalog/product/4363993?ICID=search-product
	Role/Function	Primer and probe design software, likely optimized for Applied Biosystems (ABI) instruments.
AlignMiner	URL	http://www.scbi.uma.es/alignminer/
	Role/Function	Likely a tool for identifying conserved regions in sequence alignments, useful for designing primers targeting multiple species.
OLIGO 7	URL	http://www.oligo.net/
	Role/Function	Comprehensive primer and probe design software.
ConservedPrimers 2.0	URL	http://probes.pw.usda.gov/ConservedPrimers/
	Role/Function	Designs primers targeting conserved regions across multiple sequences.
PrimerBank	URL	http://pga.mgh.harvard.edu/primerbank/
	Role/Function	A database of pre-designed primers for various genes.
EasyExonPrimer	URL	http://129.43.22.27/~primer/EasyExonPrimer.html
	Role/Function	Designs primers that span exon junctions, useful for avoiding amplification of genomic DNA when working with RNA.
DFold	URL	http://dfold.cgb.ki.se/
	Role/Function	Predicts secondary structures in nucleic acid sequences, important for avoiding primer self-dimerization and hairpin formation.
QPrimerDepot	URL	http://primerdepot.nci.nih.gov/ and http://mouseprimerdepot.nci.nih.gov/
	Role/Function	A database of qPCR primers, potentially focused on specific organisms (e.g., mouse).

Validation of Primers

Validation of primers is very critical and important for efficient and reliable qPCR assays. After designing primers, both in-silico validation and experimental validation is performed to evaluate efficiency, specificity and reproducibility of amplification. In silico validation is performed using online software programs such as Primer BLAST and In Silico genome browsers which confirms that primers and probe can only bind specifically to target region. After this computational validation of primers wet lab or empirical validation of primers also accessed to access experimental properties of primers such as optimized reaction conditions, annealing temperature and to exclude nonspecific product and primer dimer formation [35, 37].

Optimal concentrations of primers and probes are established by empirical testing to strike a balance between specificity and signal clarity. Primer concentration typically ranges between 50–300 nanomolar (nM) because excessive concentration favor mispriming and low concentration level triggers premature depletion/exhaustion. Sometimes, it is

necessary to use different concentrations for forward and reverse primers. Probes work optimally at around 250 nM concentration. Lower concentrations result in poor fluorescence and higher concentrations add background noise. Optimization involves choosing concentrations that yield the lowest quantification cycle (C_q) and the strongest fluorescence for a specific target [34, 38]. Despite predictive software calculations, experimental confirmation is necessary for annealing temperature optimization. Measurement of temperature 5°C lower than the primer T_m helps to find the optimal conditions for efficient amplification. Accurate cycling parameters guarantee that qPCR efficiency meets established standards as theoretical calculations might not include reaction-specific variables [39].

Assessment of specificity fuses several analytical techniques to identify or detect nonspecific products. Melting curve analysis detects primer-dimers by distinct T_m peaks when using DNA-binding dyes, while gel electrophoresis provides better resolution for confirming amplicon size [40, 41]. Sequencing PCR products against reference databases provides

absolute specificity confirmation. Techniques such as hot-start polymerases, preparing reactions on ice, and fluorescence acquisition above T_m of primer-dimers reduce nonspecific binding. qPCR efficiency assessment is based on standard curves obtained through serial template dilutions [41-43]

Optimization of multiplex qPCR responds to issues resulting from simultaneous target amplification. Elevated magnesium (Mg^{2+}) level or using more hot-start enzyme improves the specificity of the reactions. Primer-limiting assays equilibrate amplification efficiency among targets of different abundances. It is important to validate each primer or probe before combining them to ensure their efficient activity together. If there are significant differences in efficiency, more optimization is needed [5, 44, 45].

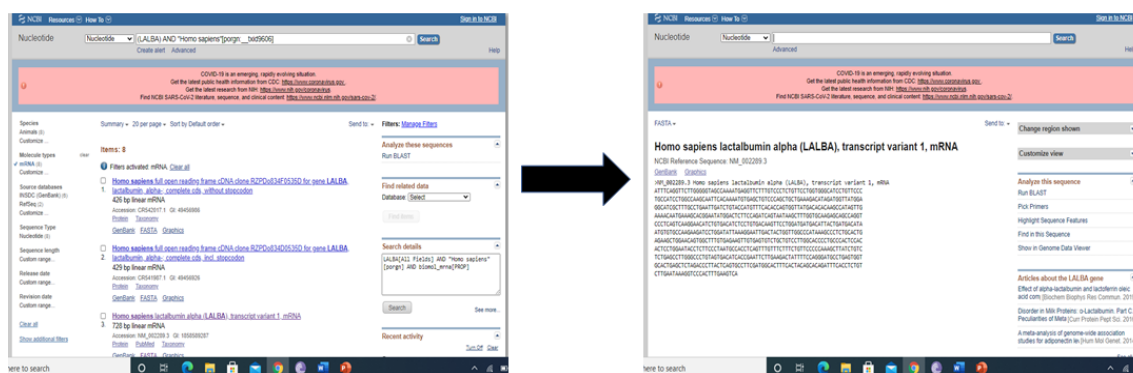
Primers for Gene Expression Analysis

Genes regulate their product through a phenomenon known as gene expression in which information coded in gene sequence is transcribed via process called transcription. This transcribed information is translated into functional product (protein). In research and diagnostic field Oligo dT (qRT-PCR) technique is utilized for nucleic acid (DNA and RNA) quantification for several diagnostic and research purposes [46, 47].

Numerous specific and non-specific fluorescent dyes are used for nucleic acid quantification which generate fluorescence that is directly proportional to amplified

product. There are two ways to perform qRT-PCR, single step and two step. For most diagnostic purposes single step qRT-PCR is used in which transcription of target RNA (mostly viral) and amplification is performed in a single reaction. In two step reactions, which are mostly performed for research purposes, cDNA is obtained from reverse transcription of RNA using oligo dT primers. cDNA obtained from reverse transcription is used for amplification [48, 49]. It is important to keep in mind that choice of RT-qPCR analysis (absolute or relative quantification) affects primer and probe design. Absolute quantification needs only target-specific primers with a standard curve, while relative quantification requires both target and endogenous control primers [43].

Schematic steps for mRNA data retrieval are summarized in Figure 8 and flow chart of primer validation is shown in Figure 7. It is important to note that designed primer must specifically bind to desired gene or sequence otherwise results will be non-satisfactory. To observe specificity of a primer pair we run online primer-BLAST from NCBI database. BLAST results will show specificity of a primer to target sequence. If a primer is target specific, then it can be used for gene expression studies as non-specific primers will produce false positive results by non-specifically. After a primer is designed, its optimal annealing temperature is obtained through gradient PCR [50].



1. Open NCBI Nucleotide database and type the name of gene. NCBI database will show various nucleotide sequences of different species.
2. Select mRNA sequence of desired specie.
3. To analyze gene expression select complete cds or variant 1 of transcript
4. Click on FASTA format.

Figure 8: Instructions to be followed for mRNA sequence retrieval from NCBI database

Specific primer designing is extremely important for qRT-PCR because the primer pair can bind to genomic DNA in case of any contamination in template mixture and co-amplify genomic DNA thus jeopardizing the efficiency of reaction. To overcome this problem, primer can be designed on exon-exon junction. Primer designed on exon-exon junction cannot bind to genomic DNA as they will not anneal because of presence of intron. Another way to design primers is to design primer on same exon but this may lead to false results if there is any contamination in sample as shown in Figure 9 [51]. For RT-qPCR (RNA quantitation), primers must cross exon-exon junctions to prevent amplification of genomic DNA, and

absolute/relative quantitation strategies determine primer pair choice. To prevent genomic DNA amplification, treat samples with DNase and use Mn^{2+} instead of Mg^{2+} to reduce reannealed DNA amplification. Optimal design reduces nonspecific amplification, providing consistent results in clinical, diagnostic, and gene-expression research (52, 53).

Optimizing primer and probe concentrations (50–200 nM for primers, 100 nM for probes) is essential in RT-qPCR. Methods used for RT-qPCR and type of data analysis (relative or absolute) determine specific optimization needed for primer, probe, and template interactions.

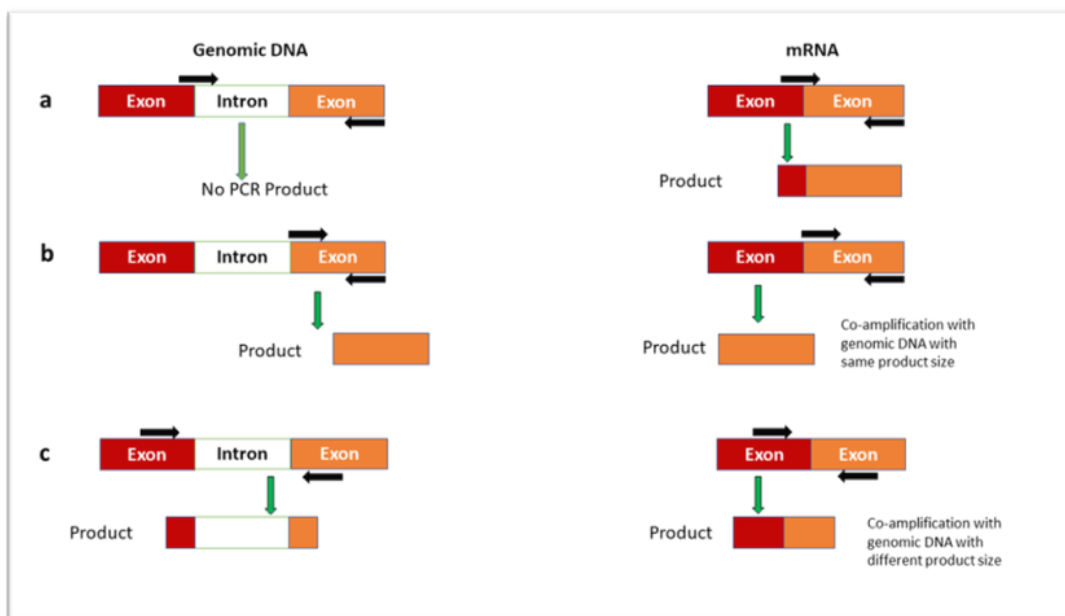


Figure 9: Approach to avoid genomic DNA contamination and possible genomic DNA amplification scenarios during qRT-PCR (a) Primer design on exon-exon junction (b) Primer design (Forward and Reverse) within same exon can result in genomic DNA amplification if sample is contaminated (c) Forward and reverse primer design on different exons [25].

CONCLUSION

For efficient and reliable PCR and qPCR assays, primer designing is very critical and important especially for SNP detection and gene expression analysis. Effective primer designing requires optimization of multiple factors like length of primer, GC content and specificity. Utilization of bioinformatic tools along with experimental validation authenticates optimal assay performance and accurate quantification, making these considerations critical for reliable molecular analysis.

REFERENCES

1. Bartlett JM, Stirling D. A short history of the polymerase chain reaction. In PCR protocols 2003 Jan 1 (pp. 3-6). Totowa, NJ: Humana Press.
2. Mullis KB. The polymerase chain reaction. Springer science & business media; 1994.
3. Watson JD, Baker TA, Bell SP, Gann A, Levine M, Losick R. Molecular biology of the gene Pearson Education.; 2004.
4. Y Ye J, Coulouris G, Zaretskaya I, Cutcutache I, Rozen S, Madden TL. Primer-BLAST: a tool to design target-specific primers for polymerase chain reaction. BMC bioinformatics. 2012 Jun 18;13(1):134.
5. Bustin S, Huggett J. qPCR primer design revisited. Biomolecular detection and quantification. 2017 Dec 1;14:19-28.
6. Dieffenbach CW, Lowe TM, Dveksler GS. General concepts for PCR primer design. PCR methods appl. 1993 Dec 1;3(3):S30-7.
7. SantaLucia Jr J. A unified view of polymer, dumbbell, and oligonucleotide DNA nearest-neighbor thermodynamics. Proceedings of the National Academy of Sciences. 1998 Feb 17;95(4):1460-5.
8. Abd-Elsalam KA. Bioinformatic tools and guideline for PCR primer design. african Journal of biotechnology. 2003;2(5):91-5.
9. Dieffenbach CW, Dveksler GS. PCR primer: a laboratory manual.
10. Neff MM, Turk E, Kalishman M. Web-based primer design for single nucleotide polymorphism analysis. TRENDS in Genetics. 2002 Dec 1;18(12):613-5.
11. Lee BT, Barber GP, Benet-Pagès A, Casper J, Clawson H, Diekhans M, et al. The UCSC genome browser database: 2022 update. Nucleic acids research. 2022;50(D1):D1115-D22.
12. Fernandes JD, Hinrichs AS, Clawson H, Gonzalez JN, Lee BT, Nassar LR, et al. The UCSC SARS-CoV-2 genome browser. Nature Genetics. 2020;52(10):991-8.
13. Vincze T, Posfai J, Roberts RJ. NEBcutter: a program to cleave DNA with restriction enzymes. Nucleic acids research. 2003;31(13):3688-91.
14. Untergasser A, Cutcutache I, Koressaar T, Ye J, Faircloth BC, Remm M, et al. Primer3—new capabilities and interfaces. Nucleic acids research. 2012;40(15):e115-e.
15. Prezioso VR. General notes on primer design in PCR. BioSyst Lab, Brinkmann Instrum Inc, Westbury, NY, USA, Tech Rep. 2006.
16. Kibbe WA. OligoCalc: an online oligonucleotide properties calculator. Nucleic acids research. 2007;35(suppl_2):W43-W6.
17. Koyun H, Üstün MF. Bioinformatic Comparisons of Some Web-based PCR Primer Design Programs. Hayvan Bilimi ve Ürünleri Dergisi. 2024;7(2):134-44.
18. Nassar LR, Barber GP, Benet-Pagès A, Casper J, Clawson H, Diekhans M, et al. The UCSC genome browser database: 2023 update. Nucleic acids research. 2023;51(D1):D1188-D95.
19. Abbasi H, Nikoo HR, Fotouhi F, Khosravi A. Development of a robust TaqMan probe-based one-step multiplex RT-qPCR for simultaneous detection of SARS-CoV-2 and Influenza A/B viruses. BMC microbiology. 2023;23(1):335.
20. Tichopad A, Kitchen R, Riedmaier I, Becker C, Stahlberg A, Kubista M. Design and optimization of reverse-transcription quantitative PCR experiments. Clinical chemistry. 2009;55(10):1816-23.
21. Gangisetty O, Reddy DS. The optimization of TaqMan real-time RT-PCR assay for transcriptional profiling of GABA-A receptor subunit plasticity. Journal of neuroscience methods. 2009;181(1):58-66.
22. Thornton B, Basu C. Real-time PCR (qPCR) primer design using free online software. Biochemistry and molecular biology education. 2011;39(2):145-54.
23. Dreier M, Berthoud H, Shani N, Wechsler D, Junier P. SpeciesPrimer: a bioinformatics pipeline dedicated to the design of qPCR primers for the quantification of bacterial species. PeerJ. 2020;8:e8544.
24. Hernández I, Sant C, Martínez R, Fernández C. Design of bacterial strain-specific qPCR assays using NGS data and publicly available resources and its application to track biocontrol strains. Frontiers in Microbiology. 2020;11:208.
25. Rodríguez A, Rodríguez M, Córdoba JJ, Andrade MJ. Design of primers and probes for quantitative real-time PCR methods. PCR primer design. 2015:31-56.
26. Yu Y, Lee C, Kim J, Hwang S. Group-specific primer and probe sets to detect methanogenic communities using quantitative real-time polymerase chain reaction. Biotechnology and bioengineering. 2005;89(6):670-9.
27. Toouli CD, Turner DR, Grist SA, Morley AA. The effect of cycle number and target size on polymerase chain reaction amplification of polymorphic repetitive sequences. Analytical biochemistry. 2000;280(2):324-6.
28. Van Holm W, Ghesquière J, Boon N, Verspecht T, Bernaerts K, Zayed N, et al. A viability quantitative PCR dilemma: are longer amplicons better? Applied and environmental microbiology. 2021;87(5):e02653-20.
29. Lorenz TC. Polymerase chain reaction: basic protocol plus troubleshooting and optimization

- strategies. *Journal of visualized experiments: JoVE*. 2012(63):3998.
30. Chuang L-Y, Cheng Y-H, Yang C-H. Specific primer design for the polymerase chain reaction. *Biotechnology letters*. 2013;35(10):1541-9.
 31. Onodera K, Melcher U. Selection for 3' end triplets for polymerase chain reaction primers. *Molecular and cellular probes*. 2004;18(6):369-72.
 32. Gunson R, Collins T, Carman W. Practical experience of high throughput real time PCR in the routine diagnostic virology setting. *Journal of Clinical Virology*. 2006;35(4):355-67.
 33. Ebertz A. Primer design guide—the top 5 factors to consider for optimum performance 2022 [Available from: <https://the-dna-universe.com/2022/09/05/primer-design-guide-the-top-5-factors-to-consider-for-optimum-performance/>].
 34. Rodríguez-Lázaro D, Hernández M. Real-time PCR in food science: introduction. *Current issues in molecular biology*. 2013;15(2):25-38.
 35. Raymaekers M, Smets R, Maes B, Cartuyvels R. Checklist for optimization and validation of real-time PCR assays. *Journal of clinical laboratory analysis*. 2009;23(3):145-51.
 36. Thornton B, Basu C. Rapid and simple method of qPCR primer design. *PCR primer design*: Springer; 2015. p. 173-9.
 37. Bustin SA, Benes V, Garson JA, Hellemans J, Huggett J, Kubista M, et al. The MIQE Guidelines: Minimum Information for Publication of Quantitative Real-Time PCR Experiments. Oxford University Press; 2009.
 38. Asif S, Khan M, Arshad MW, Shabbir MI. PCR optimization for beginners: a step by step guide. *Research in Molecular Medicine*. 2021;9(2):81-102.
 39. Mikeska T, Dobrovic A. Validation of a primer optimisation matrix to improve the performance of reverse transcription–quantitative real-time PCR assays. *BMC Research Notes*. 2009;2(1):112.
 40. Adams G. A beginner's guide to RT-PCR, qPCR and RT-qPCR. *The Biochemist*. 2020;42(3):48-53.
 41. Ma H, Bell KN, Loker RN. qPCR and qRT-PCR analysis: Regulatory points to consider when conducting biodistribution and vector shedding studies. *Molecular Therapy Methods & Clinical Development*. 2021;20:152-68.
 42. Committee UFFPRSS. Guidelines for the validation of analytical methods for nucleic acid sequence-based analysis of food, feed, cosmetics and veterinary products. Administration USFDA; 2020.
 43. Kavanagh I, Jones G, Nayab SN. Significance of controls and standard curves in PCR. *PCR troubleshooting and optimization: the essential guide*. 2011:67-78.
 44. Grohmann L, Barbante A, Eriksson R, Gatto F, Georgieva T, Huber I, et al. Guidance document on multiplex real-time PCR methods. Publications Office of the European Union. 2021.
 45. Elnifro EM, Ashshi AM, Cooper RJ, Klapper PE. Multiplex PCR: optimization and application in diagnostic virology. *Clinical microbiology reviews*. 2000;13(4):559-70.
 46. Wang X, Seed B. A PCR primer bank for quantitative gene expression analysis. *Nucleic acids research*. 2003;31(24):e154-e.
 47. Bustin SA, Nolan T. Analysis of mRNA expression by real-time PCR. *Real-time PCR An essential guide*. 2004:125-84.
 48. Quellhorst G, Rulli S. A systematic guideline for developing the best real-time PCR primers. What we have learned from designing assays for more than. 2008;14:1.
 49. Ishii T, Sootome H, Shan L, Yamashita K. Validation of universal conditions for duplex quantitative reverse transcription polymerase chain reaction assays. *Analytical biochemistry*. 2007;362(2):201-12.
 50. Gadkar VJ, Filion M. New developments in quantitative real-time polymerase chain reaction technology. *Current issues in molecular biology*. 2014;16(1):1-6.
 51. Rodríguez A, Rodríguez M, Córdoba JJ, Andrade MJ. Design of primers and probes for quantitative real-time PCR methods. *PCR Primer Design*: Springer; 2015. p. 31-56.
 52. Viljoen GJ, Nel LH, Crowther JR. *Molecular diagnostic PCR handbook*: Springer science & business media; 2005.
 53. Pestana E, Belak S, Diallo A, Crowther JR, Viljoen GJ. *Early, rapid and sensitive veterinary molecular diagnostics-real time PCR applications*: Springer Science & Business Media; 2010.

Open Access

This article is licensed under a Creative Commons Attribution 4.0 International License. The license permits use, sharing, adaptation, distribution and reproduction in any medium or format, as long as you give appropriate credit to the original author(s) and the source, provide a link to the Creative Commons license, and indicate if changes were made. View the copy of this license at <http://creativecommons.org/licenses/by/4.0/>.

